NEWI

Moisture-Proof Seal Non-Metallic Grease Injection Fitting Safety Relief Vent



ADVANCE PRODUCTS & SYSTEMS, LLC

KLEERBAND®

FLANGE PROTECTION CAPS

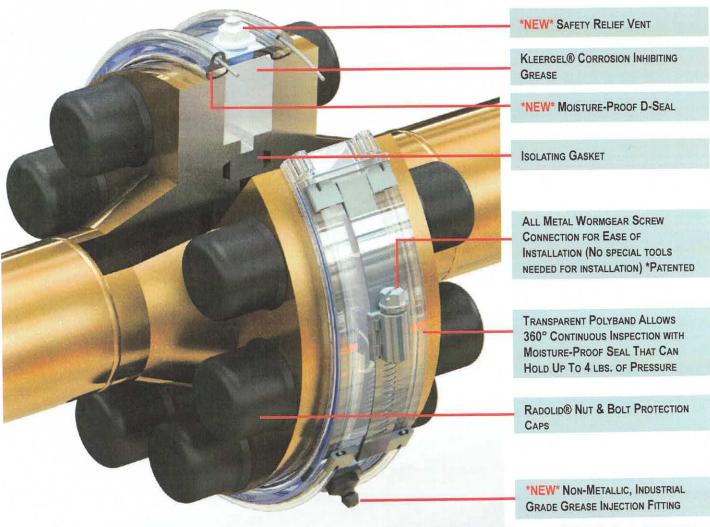
RADOLID® NUT & BOLT PROTECTION CAPS

-see page 3

Radolid® Bolt Protection Caps • Now with VCI - patent pending*
*Patent Pending only applies to Radolid Caps with VCI

ISO 9001:2015 CERTIFIED COMPANY - FM537405

Kleerband® Flange Protectors:



NEW Moisture-Proof Seal

NEW Non-Metallic Grease Injection Fitting

NEW Safety Relief Vent

Controlling corrosion and being aware of its damaging effects is paramount in pipeline maintenance. With the use of Kleerband[®] Flange Protectors, Radolid® nut & bolt protection caps, and Kleergel[®] corrosion inhibiting grease, flanges and hardware remain safe from



hazardous and unsightly corrosion that can cause leakage, failure, or even shutdown of equipment. The down time, coupled with the cost of cutting and welding a new flange, replacing flange bolts, nuts and seals, can become very expensive.

The Kleerband[®] Flange Protectors are designed to protect flange face, studs, and gaskets on raised face, full face, and ring joint flanges from atmospheric corrosion

encountered in chemical plants, refineries, gas plants, offshore platforms, onshore oil fields, metering stations, water and wastewater plants, pump stations, and underground pipelines.

Kleerband® Flange Protectors are also designed for use on cathodically isolated flanges to prevent foreign matter from shorting out or bridging over an isolating gasket. All Kleerband® Flange Protectors are equipped with an exclusive safety relief vent and non-metallic grease injection fitting that assures complete loading of flange cavities. The extruded, transparent polyband allows continuous visual inspection without removal of the protector and provides a moisture-proof seal that can hold up to 4 lbs. of pressure. In addition, it is non-corroding, providing many years of service life and is completely reusable.

Why try and protect flanges the old way when APS has the new, clear advantage to prevent corrosion



APS presently manufactures Kleerband® Flance Protectors to fit all ANSI flanges 150# series to 2500# series, from 1/2" diameter to 144" diameter. Also available are Flange Protectors to fit API 2000# to 15,000# flanges, API Integral flanges, API obsolete flanges, and AWWA flanges. Available in standard 1 1/2" and 2 1/2" widths. Wider widths available in original design upon request.



Shrink Sleeves Shrink sleeve flange shields consist of multiple components (i.e. shrink sleeve, skirting, mastic filler material, masting tape), require numerous tools for installation (i.e. propane tank, torch, hose, regulator, knife, rags, approved solvent, temperature measuring device, hammer, screwdriver, pliers), along with safety equipment (i.e. gloves, goggles and a fire watch), and extra time and personnel to properly install. Due partly to its many

installation steps, it is an awkward and complicated method of flange protection. Once installed, flanges cannot be inspected for corrosion without removal of the shrink sleeves and the necessity to repeat the entire installation process. In addition, shrink sleeves are very expensive and must be burned or cut off for removal.

Tape products must be wrapped completely around the circumference of the flange, though not all flanges can be accessed in this manner. Tape covered flanges are not easily filled and usually result in voids in the flange cavity where condensation forms. Tape products, besides trapping moisture, are non-fillable and not inspectable, making it necessary to cut away and dispose of this non-reusable means of protection.

Tapes



Wax Fillers



Wax and epoxy fillers are both messy and difficult to apply. These fillers require many tools and are extremely time-consuming. Wax must be melted and poured into a form until it hardens. Epoxy must be injected under high pressure, or troweled on the flanges, leaving potential voids. Both wax and epoxy fillers have a tendency to shrink and separate from the flange surface over time, allowing moisture to migrate between the filler and the flange causing hidden corrosion growth. Once installed, wax and epoxy fillers are non-inspectable for corrosion, and messy and difficult to remove and dispose of safely.

Stainless Steel Flange Protectors

The 7100 series flange protector is manufactured with 22 gauge 304L or 316L stainless steel band, stainless steel worm-gear strap, and grease



fitting. This standard coupling is practically indestructible and is appropriate for extreme temperatures. APS

Flange Protectors are manufactured according to ANSI B16.5 specifications up to 24". Above 24", please provide the specifications of your flange including the circumference.

Specifications: Kleerband[®] Flange Protectors are manufactured of 100% virgin vinyl compound. The polyvinyl chloride resin used to make this compound, as well as the plasticizers and all of the other ingredients, have been granted approval by the FDA in accordance with regulations.

Compound Physical Evaluation

Hardness - Shore A (± 3) - instantaneous - 10 second delay	,75 70
Specific Gravity (± .02)	1.20
Tensile Strength (PSI)	2200
100% Modulus (PSI)	1000
Elongation (%)	420
Low Temperature Brittleness (°F)	40
Operating Temperature (°F)	Min13
Operating Temperature (°F)	Max.+167

APS' Radolid®

Protection Caps: The quick, easy, and cost effective way to apply nut and bolt protection





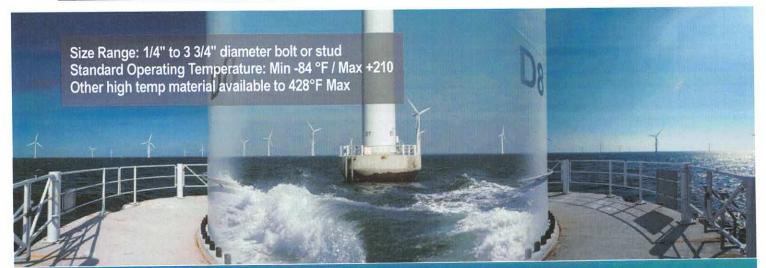
Unprotected

Protected





Practical, efficient and reusable



Radolid® Protection Caps

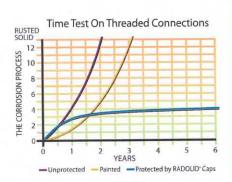
are used to eliminate corrosion of nuts and bolts, thus allowing quick removal when necessary. These caps are easily installed by being pressed on to the bolted joint by hand. The barbed edge snaps in place, preventing the caps from accidentally being removed. Manufactured of high density black or white UV-resistant polyethylene, these caps are reusable and will keep nuts and bolts corrosion free for years. (APS recommends coating the nuts, studs and bolt heads with APS Kleergel® High Melt Corrosion Inhibitor Grease for added protection.)

What is VCI?

Volatile Corrosion Inhibitors (VCIs) are a class of corrosion inhibiting compounds, some or all of whose ingredients have sufficient energy (vapor pressure) to release molecules from the resin compound into the air and block the corrosive effects of electrolytes. VCI molecules condense in a microsopic layer on all surfaces they can reach. For VCI to work properly, caps must be secured onto head of bolt or nut fitting flush with the surface of the flange or substrate. This is to maintain the VCI's integrity under the cap. Radolid® bolt protection caps, with VCI additive, are the only nut and bolt cap available in the market. Radolid® caps with VCI can be reused 2 to 3 times before requiring grease to be added to the caps.

Independent Laboratory **Corrosion Test Results Show** the Importance of Good Flange and Nut & Bolt **Protection**

Radolid® Nut Cap Exposure Test





Protects The Entire Flange



Certified copy of test results available on request.

Flange Protection Corrosion Test

Flange assembly #1 was plain and unprotected. Flange #2 was protected with a Kleerband[®] Flange Protector and Radolid[®] Nut Caps. Testing consisted of 1000 hours ASTM B 117-18 salt fog exposure. (Actual test result documents available upon request. Salt spray test for VCI enhanced Radolid® caps available upon request.)

#1 Unprotected Flange



0-Hours

#2 Protected Flange



000-Hours Disassembled





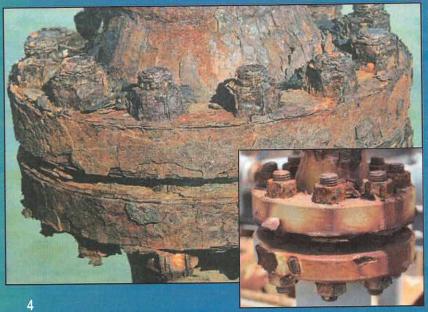
End result: Flange, nuts and bolts badly corroded making flange seal failure possible and maintenance difficult at best.





End result: Flange, nuts and bolts in good repair with seal integrity safe for years and maintenance able to be achieved with efficiency.

Kleerband® Flange Protectors prevent this type of damage from occurring. Typical cost to replace and repair this 12" ANSI 600# flange full face or RTJ gasket with nuts and bolts is \$1,450.00.



ORDERING INFORMATION:

KLEERBAND® FLANGE PROTECTORS

- Flange size
- · ANSI or API

RADOLID PROTECTION CAPS

- Bolt diameter
- · Width across flat of nuts
- · Special length caps, if required
- Colors other than black

KLEERGEL® CORROSION INHIBITOR GREASE

- 14 oz cartridge
- 35 lb pail
- 120 lb drum

KLEERGEL® SPECIFICATIONS:

Proprietary synthetic lubricant that will not breakdown under high temperatures. Kleergel[®] is opaque in color (almost clear), which allows for easy inspection. FDA approved for used on potable water systems.

Dielectric Strength
Flash Point
Continuous Use Temp.
Salt Spray Test
Rust Preventative Test

(Volts/mil) ASTM-D149 ASTM D92 Grease remains flexible & stable ASTM B117 ASTM D1743 500 180° C -41° C to 204° C Pass Pass







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